POLYMER FLAKE



DESCRIPTION

TORGINOL® POLYMER FLAKE™ are composed of water-based resin materials, organic minerals, additives, and various pigments. This unique product is integrally pigmented, brilliantly colored, random in shape, sized within a standardized range, and can be custom blended to achieve optimal appearance and texture qualities with a resinous flooring or wall-coating system.

POLYMER FLAKE™ are available in over 150 color-styles and six sizes that can be mixed and matched to custom design your floor and enhance any décor.



TYPICAL FLAKE SYSTEM

For best results, a clear topcoat is recommended to fully encapsulate the FLAKE™ and provide a durable wearing surface.



FEATURES & BENEFITS

- FLAKE™ flooring enhances everyday spaces
- Custom blends & color designs
- Sample matching expertise
- Over 150 color-styles in-stock
- Six unique sizes for optimum aesthetics
- ✓ FLAKE™ texture provides anti-slip qualities
- Water-based chemistry, zero VOC
- Formulated for optimal flexibility & strength
- UV tested lightfastness (see Color Palette ratings)
- Applies safely with speed & ease
- No minimum order quantities
- Lab-tested resin system compatibility
- Custom packaging & labeling options
- Cost effective performance flooring solution

DISCLAIMER: The information set forth in this Technical Data Sheet represents typical properties of the product described; the information and typical values are not specifications. Torginol, Inc. makes no representation or warranty concerning the products, expressed or implied, by this Technical Data Sheet.

COLOR PALETTE

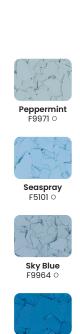


MARBLE FLAKE



• = Poor Lightfastness • = Moderate Lightfastness O = Good Lightfastness

Colors with poor lightfastness are not recommended for applications with direct sun exposure. Lightfastness ratings are based on accelerated UV testing in accordance with ASTM G155 (1,000 hour Xenon Arc Light Exposure). **DISCLAIMER**: TORGINOL® Variegated and Marble Flake may vary slightly from lot-to-lot due to limitations in the manufacturing process. To ensure optimal color consistency when using multiple lots, intermix prior to use.



Delray Blue

F1140 •

True Blue

F1790 •

Cosmo F9992 ●

Purple Gray

F2510 O

Ebony

F5114 O

F4120 •





F9967 ●

Blue Ox

F9907 0

Dark Blue

F1130 0

Dark Gray

F9904 O

F9902 O

Jetstream F9962 ○

Powder Blue

F1720 0



Cobalt Blue

F9963 O

Baby Blue

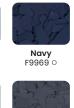
F9988 O

Heaven

F9905 0





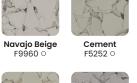






F4180 •





Dove Gray

F1160 0

Sommelier

F9800 O

Sticks & Stones

F5219 O

Alpaca White

F9958 O

Rhino Gray

F2563 O



F9987 O

Tabu

F5305 O

Porpoise

F5306 O

Antique White

F9959 O

Granite

F1410 O

Morning Fog

F9966 0

Space Gray

F5182 O



Taupe F9957 0























Semi-Transparent White

F2250 O

Ivory

F1425 0

Sand Dune

F9994 0

Buff

F6601 O

White

F1820 0

Purple Haze F9989 ●

Plum

F9951 0

Eggshell F9986 ○

Sugar Cookie

F9909 O

Fossil

F9911 O

Beige F1045 ○

Lavender

F9965 O

African Violet

F5104 •

Raisin

F9975 O

Milkweed

F1520 O

Buttermilk

F9910 O

Potter

F9981 O

Wigwam

F5116 O

Amethyst F1020 ●

Grape F9993 ●

FLUORESCENT



F4160 •

PHOSPHORESCENT



F9110 •



METALLIC



Silver Metallic F3510 ●

PERFORMANCE SPECIFICATIONS

Color (∆E ≤ 0.5)	Spectrophotometer (ASTM E1866)	Pass
Dry Film Thickness Gauge	Micrometer (ASTM D1005)	~5 mils
Shape	Visual Evaluation (ASTM D4086)	Random
Odor	Olfactory (ASTM D1296)	Odorless
Surface Texture	Leveling Draw-Down (ASTM D4062)	Smooth
Metamerism	Spectrophotometer (ASTM E1866)	Nonmetameric
Sheen	60° Gloss Meter (ASTM D523)	< 15 units
Dry Film Flexibility	Mandrel Bend Test (ASTM F137)	Pass
Opacity > 98%	Visual Evaluation (ASTM D6762)	Pass
Size Distribution	Normal Sieve Analysis (ASTM C136)	Pass

COATING SYSTEM COMPATIBILITY

Lab-tested resin system compatibility (Pass/Fail)

Epoxies	Pass
Methyl Methacrylates (MMA)	Pass
Polyaspartics	Pass
Polyureas	Pass
Polyurethanes	Pass

Compatible with 100% Solids, Solvent-based & Waterborne Systems

DISCLAIMER: Unknown resin compatibility testing recommended prior to use.

PACKAGING	Net Weight	Gross Weight
Unit Packaging Poly-lined Corrugated Cartons	40 LB (18.14 KG)	44 LB (20 KG)
Full Pallets 48 Cartons (4 Layers x 12 Cartons Per)	1,920 LB (870.12 KG)	2,104 LB (954.4 KG)
Full Truckload 20 Pallets (960 Cartons)	38,400 LB (17,417 KG)	42,080 LB (19,087.2 KG)

FREIGHT SHIPPING CLASSIFICATION

Domestic NMFC Classification Code:	156150, Class 55
International Harmonized Tariff Code:	3906.90.50

COVERAGE RATE GUIDELINES Square Feet Per Pound

FLAKE Sizes	Full SF/LB	Heavy SF/LB	Light SF/LB
Original (1")	9-12	25-50	50-200
1/2"	7-9	25-50	50-200
1/4" & 1/8"	5-7	25-50	50-200
1/16" & 1/32", HYBRID	3-5	25-50	50-200

Coverage rate guidelines are approximations and representative in nature. Exact coverage rates will vary based on application techniques, system specifications and customer preferences.

STORAGE

FLAKE™ should be stored in an air tight poly-bag in a dry environment at room temperature to avoid moisture, humidity, and product damage.

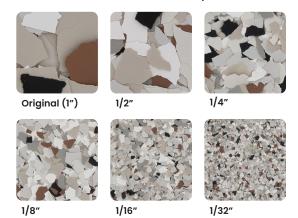




PRODUCT LIMITATIONS

- FLAKE™ are random in shape and size; due to inherent product characteristics, a small amount of finer particles will be present within each box.
- Most FLAKE™ colors are formulated using lightfast pigments for good UV stability. Some colors may have moderate or poor UV stability due to pigment technology limitations. Please refer to FLAKE™ Color Palette for lightfastness ratings by color.
- FLAKE™ colors with good lightfastness ratings may be suitable in exterior applications. Coating manufacturer system specifications for UV stability and environmental durability will determine exterior application suitability.
- FLAKE[™] does not protect against efflorescence. For more information, please consult coating system manufacturer specifications for vapor barrier protection with exterior applications.

SIZE PROFILES FB-513 Coyote





Full Coverage





Heavy Coverage

Light Coverage

V25010001